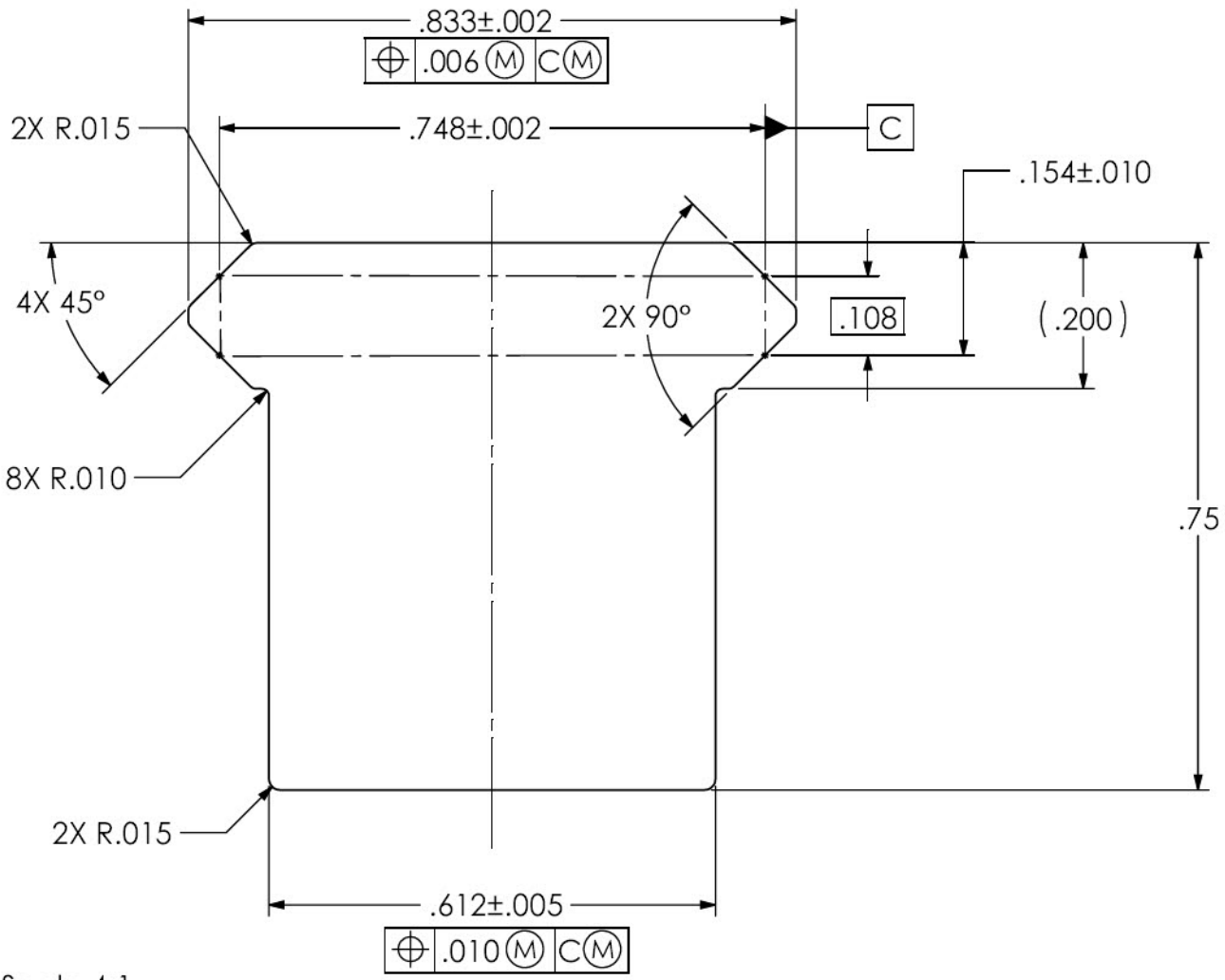
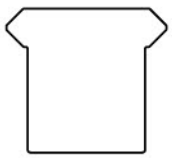
REV.	DESCRIPTION	DATE	APPROVED





Scale 1:1

Scale 4:1

UNLESS OTHERWISE SPECIFIED: ALL TOLERANCES PER ALUMINUM STANDARDS AND DATA (ANSI H35.2)
6061 per AMS-QQ-A-200/8
6063 per AMS-QQ-A-200/9

Flow and Die Lines Will Be Visable on The Extrusion Surface
Carbon Marks & Light Scratches Will Appear On The Runout Surface

Corner Radii: .	Drawn By: M Holt 4/4/13	Alloy: 6061 T6	Alcobra Metals
Fillet Radii: .	Die Size: 5x1	Wt/Ft: .571 Area: .487	PART #: 25327 Rev. A
.xxx (3 Place): ± .005	Backer: BA-1.5	Perimeter: 2.933	A DWG. 2531 REV .
.xx (2 Place): ± .01	Bolster: BO-1.5	Circle Size: 1.0	
< ± .5°	# Holes: 1 Cont. 3.5	Ratio: . Factor: 5	DO NOT SCALE DRAWING SHEET 1 OF 1

5 4 3 2 1